

# How To Apply Your Decal

For optimum results, apply decal at room temperature (55-75 degrees F, 12-25 degrees C) or above

## Tools Needed

- Masking Tape (1" or wider)
- Plastic Squeegee/Credit Card
- Slippery Solution (a drop of soap diluted in a gallon of water)

## Surface Preparation

Before installing your decal, clean the surface where the decal will be applied to.

Try and apply your new decal in a shady spot. If it is too cold the adhesive will not work. If it is too hot the vinyl becomes extremely flexible which makes it very difficult and at times, impossible to apply.

## Installation Procedures

Tape the decal into position with small pieces of masking tape positioned at the top of the decal. After rechecking your measurements, simply apply masking tape along the top edge of the decal like a hinge. (See FIG. A.) With this method you can remove the backing gradually as you apply the decal.



Fig A

Mix a single drop of soap with water into a spray bottle to create a "slippery solution." Remove the backing from the decal. Spray the solution to the adhesive side of the decal. Spray the solution to the surface area where the decal will be installed on. Make sure the surface area is completely wet to ensure that you can make proper adjustments to the decal later.

Apply the adhesive side of the decal to the surface. At this point before the slippery solution dries, you can adjust and readjust the decal without damaging it.

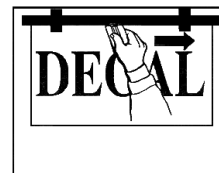


Fig B

Once you are satisfied with the position of the decal, go over the top of the decal with a squeegee always working from the centre. Repeat this a few times until you remove most of the slippery solution between the decal and the surface (See FIG B)

*(Never angle the squeegee toward the centre line...you will only produce bubbles and wrinkles. Always work from the centre outward)  
Wait 15 minutes or until decal is dry before attempting to remove application tape.*

If fitted, remove the application tape from the decal, pull the tape against itself at a 180-degree angle. Do this slowly wait a few minutes also.

(See FIG C) Be sure to re-squeegee all of your edges and overlaps. Using your finger or thumb works best for this.

If all complete and you did manage to get a large bubble poke it with a pin from the side and work the air out from other side. Small bubbles will cure themselves over time as the material breaths.



Fig C

## **PLEASE NOTE:**

**WE CANNOT BE HELD RESPONSIBLE FOR APPLICATION PROBLEMS OR DECAL DAMAGE IF THESE INSTRUCTIONS ARE NOT FOLLOWED**



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